

## National Cycle Archive



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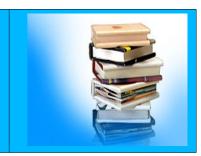
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# Herenes

The Finest Bicycle Built Today

HERCULES 3-SPEED GEAR can be fitted to any model in lieu of freewheel at extra charge



#### SAFETY MODEL "C"

Frame: 19in., 21in. and 23in., double tapered seatstays.
Specially low built. Short wheelbase. Entirely brazed-up.
Cut-away lugs. Brazed-on pump pegs. Wheels:
26in. × 13in. narrow section Westwood. Tyres: Dunlop
Sports. Handlebar: "North Road" high raised. Rubber
grips. Brakes: Front and rear roller-lever. Saddle: Double
texture spring seat. Pedals: Rubber. Fittings: Inflator,
toolbag and spanner. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.

#### SAFETY MODEL "CA"

Frame: 19in., 21in. and 23in., double tapered seatstays. Low built bracket. Brazed-up seat and chain stays. Cut-Low built bracket. Brazed-up seat and chain stays. Cutaway lugs. Brazed-on pump pegs. Short wheelbase.

Wheels: 26in. × 13 in. narrow section Westwood. Tyres:
Dunlop Sports. Chainguard: Metal. Handlebar: "North
Road" high raised. Rubber grips. Brakes: Front and rear
roller-lever. Saddle: Spring seat. Pedals: Rubber. Fittings:
Inflator, toolbag and spanner. Finish: Black enamel, lined gold.
Usual bright parts Hercules chrome plated.



Frame: 19in., 21in. and 23in., double tapered seatstays. Entirely brazed-up. Cut-away lugs. Low built. Short wheelbase. Brazed-on pump pegs. Wheels: 26in. × 13/8in. Endrick steel. Tyres: Dunlop Sports. Handlebar: 18in. "Comfort Pattern" raised. Brakes: Hercules front and rear caliper. Mudguards: Hercules narrow steel. Saddle: Spring seat. Pedals: 4ip. rubber. Fittings: Inflator, hold-all Spring seat. Pedals: 4in. rubber. Fittings: Inflator, hold-all bag and spanner. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.



### GENT'S RACER MODEL "O/B"

Frame: 19in., 21in. and 23in., double tapered seatstays. Entirely brazed-up. Cut-away lugs. Tapered "D" to round front forks, solid ends. Brazed-on pump pegs. Short wheelbase. Wheels: 26in.×1½in. Endrick steel. Tyres: Dunlop Sports. Handlebar: Racing pattern on adjustable extended stem. Chromium plated. Brakes: Hercules front and read rating. Mudguards: Hercules parrow steel, white and rear caliper. Mudguards: Hercules narrow steel, white enamelled. Saddle: Racing pattern. Pedals: Racing rat-trap. Fittings: Inflator, hold-all bag and spanner. Finish: Black enamel. Usual bright parts Hercules chrome plated.



SAFETY DE LUXE MODEL "U"
Frame: 19in., 21in. and 23in., double tapered seatstays.
Low built with short wheelbase. Entirely brazed-up. Low built with short wheelbase. Entirely brazed-up.
Cut-awaylugs. Brazed-onpumppegs. Wheels: 26in. × 13/8 in.
Tyres: Dunlop Roadster. Gear: Hercules 3-speed, top
tube control. Cranks: 6½in. Gearcase: Hercules detachable oilbath. Handlebar: "North Road" high raised.
Rubber grips.
Spring seat. Brakes: Front and rear roller-lever. Saddle:
Spring seat. Pedals: Rubber. Fittings: Inflator, toolbag
and spanner. Finish: Black enamel, lined gold.

Description of the property of th



### SPORTS TOURIST

Frame: 19in., 21in. and 23in., double tapered seatstays.
Entirely brazed-up. Cut-away lugs. Low-built frame with short wheelbase. Wheels: 26in. × 13/8 in. Endrick steel.

Tyres: Dunlop Roadster. Gear: Hercules 3-speed. 44T chainwheel, 18T sprocket. Gearcase: Hercules detachable oilbath. Handlebar: 18in. "Comfort Pattern" raised.

Brakes: Hercules front and rear caliper. Saddle: Spring seat. Pedals: 4in. rubber. Fittings: Inflator, hold-all bag and spanner. Mudguards: Hercules narrow steel. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.



#### SPORTS TOURIST MODEL "FA"

Frame: 19in., 21in. and 23in., double tapered seatstays. Entirely brazed-up. Low built. Short wheelbase. Brazedon pump Pegs. Wheels: 26in. × 1§in. Endrick steel. Tyres: Dunlop Sports. Handlebar: 18in. "Comfort Pattern" raised. Brakes: Hercules front and rear caliper. Chain-guard: Metal. Mudguards: Hercules narrow steel. Saddle: Spring seat. Pedals: Rubber. Fittings: Inflator, hold-all bag and spanner. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.



### LADIES' RACER MODEL "OB/A"

Frame: 19in., 21in. and 23in., double tapered seatstays. Entirely brazed-up. Specially cut-away lugs. Low bracket. Short wheelbase. Brazed-on pump pegs. Wheels: 26in.×14in. Endrick steel. Tyres: Dunlop Sports. Handlebar: Racing pattern, chromium plated, on adjustable stem. Rubber grips. Brakes: Hercules front and rear caliper. Mudguards: Hercules narrow steel, white enamelled. Saddle: Bacing pattern. Pedale: Buther. Eitinger Infacts. baddell. Racing pattern. Pedals: Rubber. Fittings: Inflator, hold-all bag and spanner. Finish: Black enamel. Usual bright parts Hercules chrome plated.



Frame: 19in., 21in. and 23in., double tapered seatstays.
Low built bracket. Brazed-up seat and chain stays. Cutaway lugs. Brazed-on pump pegs. Short wheelbase.
Wheels: 26in. × 13in. narrow section Westwood. Tyres:
Dunlop Roadster. Gear: Hercules 3-speed, top tube control. Cranks: 6½in. Gearcase: Hercules detachable oilbath. Handlebar: "North Road" high raised. Rubber grips. Brakes: Front and rear roller-lever. Saddle: Spring seat. Pedals: Rubber. Fittings: Inflator, toolbag and spanner Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.



## DE LUXE MODEL "PA"

Frame: 19in., 21in. and 23in., double tapered seatstays. Frame: 19in., 21in. and 23in., double tapered seatstays.
Entirely brazed-up. Low built. Brazed-on pump pegs.
Short wheelbase. Wheels: 26in.×13/6in. Endrick steel.
Tyres: Dunlop Roadster. Gear: Hercules 3-speed, top tube control. 44T chainwheel, 6½in. cranks, 18T sprocket. Gearcase: Hercules detachable oilbath. Handlebar: 18in.
"Comfort Pattern" raised. Brakes: Hercules front and rear caliper. Saddle: Spring seat. Pedals: Rubber. Fittings: Inflator, hold-all bag and spanner. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated. gold. Usual bright parts Hercules chrome plated.



#### "STIRLING" ROADSTER

Frame: 22in., 24in. and 26in. with 28in. wheels. Tyres: Dunlop Roadster. Brakes: Front and rear roller-lever. Saddle: Hercules 3-coil. Pedals: Rubber. Fittings: Toolbag, spanner and inflator. Finish: Black enamel, gold and red lining. Usual bright parts Hercules chrome plated.



#### "BLENHEIM" LIGHT ROADSTER

Frame: 22in., 24in. and 26in., sloping top tube. Wheels: 26in.×13/8in. Tyres: Dunlop Roadster. Handlebar: "North Road" high raised. Brakes: Front and rear roller-lever. Saddle: Hercules 4-wire. Pedals: Rubber. Fittings: Toolbag, spanner and inflator. Finish: Black enamel, gold and red lining. Usual bright parts Hercules chrome plated.



#### GIRL'S "JEEP"

Frame: 18in., double tapered seatstay. Brazed-up seat and chain stays. Cut-away lugs. Brazed-on pump pegs. Wheels: 24in. × 13in. Tyres: Dunlop Juvenile. Chainguard: Metal. Handlebar: "North Road" high raised. Rubber grips. Mudguards: Racing pattern. Brakes: Front and rear roller-lever. Saddle: 3-coil. Pedals: Rubber. Fittings: Inflator and spanner. Finish: Black enamel, lined gold. Usual bright parts Hercules chrome plated.



#### BOY'S " JEEP "

Frame: 18in., double tapered seatstays. Brazed-up seat and chain stays. Cut-away lugs. Brazed-on pump pegs. Wheels: 24in. × 1 gin. Tyres: Dunlop Juvenile. Handlebar: "North Road" high raised. Rubber grips. Mudguards: Racing pattern. Brakes: Front and rear roller-lever. Saddle: 3-coil. Pedals: Rubber. Fittings: Inflator and spanner. Finish: Black enamel, lined gold, Usual bright parts Hercules chrome plated.



## "STANDARD" CARRIER MODEL "D"

Frame: 22in. Registered Design No. 724921. High-grade steel tubing, with cranked seat and chain stays, and specially strengthened joints. Carrier: Heavy 18 gauge, brazed-on to frame, with mudsplash plate under basket-carrier. Hubs: Hercules Carrier, waterproof and oil-retaining, with chrome steel cones, ‡in. balls, ‡in. spindles. Freewheel: Hercules Carrier. Two full rows steel balls. Rims: Dunlop, heavy gauge, 26in.×1‡in., enamelled. Tyres: Dunlop Clipper Carrier. Pedals: Hercules Carrier. Chain: Best British heavy type roller, ‡in.×½in. Brakes: Hercules, special carrier. Double roller lever. Saddle: Lycetts leather L22/83 (girder pattern). Nameplate: Four-clip fastening. Finish: Rustproofed by the latest process and finished with four coats best quality black enamel.

Fitted with Complete Set of Accessories, including Pump, Toolbag and Spanners.

"HOLD-ALL" CARRIER MODEL "K"

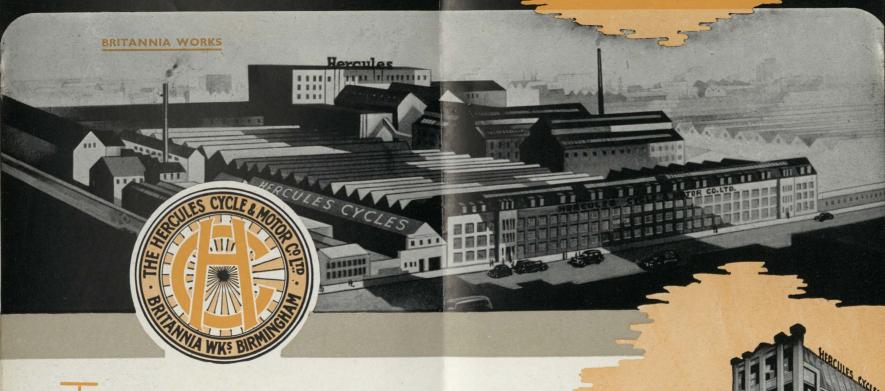
With small front wheel and double prop stand, including basket.

Specifications of models as described and Illustrated in this Folder are subject to modification without notice.

# Hereures







HE Hercules Factories, with their thousands of skilled employees and using the finest steels and materials, have the World's Largest Cycle Output. The most modern methods of manufacture, embodying all the lessons in precision production learnt during the war, to-day enable Hercules to offer you a cycle elegant in appearance, thoroughly reliable and of superior specification, and easy-running to a degree hitherto unequalled.

MANOR MILLS

## HERCULES CYCLES

## are Guaranteed for 50 Years

WE, THE HERCULES CYCLE & MOTOR CO., LTD., guarantee that all usual and reasonable precautions have been taken by us to secure excellence of the materials and workmanship used in the Manufacture of this HERCULES BICYCLE but the damages for which we make ourselves liable in the event of defects being disclosed are limited to the following, i.e., should any defects in any material or workmanship to which this guarantee applies be disclosed within FIFTY YEARS after purchase from us-The Hercules Cycle and Motor Co., Ltd., Rocky Lane, Birmingham. WE UNDERTAKE on return of the defective part to us, carriage paid, within such period, to repair the part or to supply a new part in the place of the defective part, free of charge. We do not undertake to bear the cost of any work involved in reinstating a repaired or instating a new part. This guarantee applies to all metal parts of the bicycle, but does not apply to the specialities of other firms, such as Tyres, Saddles, etc., or to enamelling or chromium or nickel plating, or to any component part supplied to the order of the purchaser differing from our standard specification whether supplied with the bicycle or otherwise. This guarantee does not extend to second hand pedal bicycles or to pedal bicycles which have been used for "hiring out" purposes or from which our trade marks or manufacturing numbers have been removed, or to defects caused by wear and tear, neglect or misuse. When claiming under this guarantee the claimant must send us the defective part, carriage paid, and must furnish us with the number of the machine, which will be found stamped on the seat-lug of the frame, and date of purchase. All conditions or warranties implied by statute or otherwise are hereby excluded, and we accept no liability for consequential loss or damage.

These achievements have helped to produce

#### AN EASIER-RUNNING CYCLE OF SUPERIOR FINISH

- Hercules have concentrated on the manufacture of cycles for 37 years. Their experience is unique.
- Hercules riders broke 20 official long-distance Road Records in 1939 a great test of reliability and easy-running.
- Hercules war-production of millions of Aircraft and Armament Parts included Precision Components for Lancaster, Halifax, Stirling, Spitfire, Hurricane and Beaufighter Aircraft.
- Hercules superior finish is ensured by the outstanding efficiency of industry's most up-to-date Chromium-Plating and Polishing Plants.

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