

#### **National Cycle Archive**



# This document is brought to you by courtesy of the National Cycle Archive In partnership with the Veteran-Cycle Club

Please acknowledge the source if you refer to this material.

Find out more about the National Cycle Archive here



National Cycle Archive



#### NETT PRICE LIST

## WILLAMS

## CHAIN WHEELS AND CRANKS

				Page
Williams	Flanged		-	4-5
"	Carrier		-	6-7
"	Joggled		-	8-9
33	Juvenile	-		10-11
11	Toy			10-11
31	Dureel			12-13
"	Racer			14-15
"	Tandem		-	16-17
"	Non-Stan	dard	-	18-19
"	Chain Wh	eels O	nly	18-19
"	Letter De	signs		22-23
***	Dureel H	ub Cog	5	24
"	Patent Flu	sh Fit	ting	
	Cotterin	ng		25
"	Cotter Ca	rds		26
Utility Se	ets -			20-21



#### ESTABLISHED 1840

Telegraphic Address—
"Sprockets, Birmingham."

Telephone—
1286 Smethwick (3 lines).

Codes-

A.B.C. (5th Edition), Tradergrams and Bentleys.

#### EDWARD WILLIAMS

Maker of
PATENT COLD FORGED STEEL CHAIN WHEELS,
CHAIN WHEELS and CRANKS,
TANDEM SETS.

#### WILLIAMS

Registered Trade Mark.



Registered Trade Mark.

BENSON WORKS,

Foundry Lane, BIRMINGHAM

ENGLAND.

### ALL PRICES SHOWN IN THIS LIST ARE SUBJECT TO:

#### An Increase of $12\frac{1}{2}\%$

AND

An Increase of 1% on the Invoice value for every 1/- per week General District Rise in Male or Female wages,

AND

For every £1 (one pound) or part thereof National Increase in the price of Steel an increase at the rate of  $\frac{3}{4}$ d. (three farthings) per set for all sizes up to 48T  $\frac{1}{2}$ " pitch, and proportionally for larger sizes,

OR

Alteration without notice.







STANDARD CRANKS are reamed .621in. dia. Axle Hole. .378in. dia. Cotter Hole, and Pedal Hole .566in. mean 20 thds. p. in 55° Angle.

#### When Ordering, please give the following particulars:

Number, Pitch and Width of Teeth.

Type of Fastening, i.e. F. (Fixed). B, (5-Pin). C. (3-Pin).

Wheel Design Number.

Length of Cranks and if Gear Case Clearance or not.

#### TRADE TERMS.

Home Orders. Orders to the value of £10 lots and over Carriage Paid.

Cases charged but credited if returned Carriage Paid and in good condition.

#### Northern Ireland & Irish Free State.

Orders to the value of £10 lots and over F.O.B. English Port. Cases extra.

Export. Orders to the value of £10 lots and over F.O.B. English Port. Cases extra.

Orders for Standard Sets sent with customer's labels to post to their customers will be charged 15 per cent. extra on standard prices plus postage.

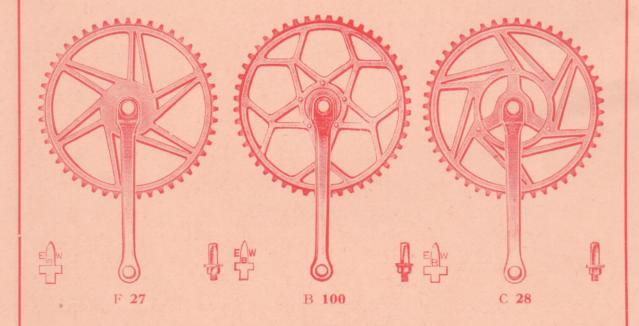
#### Cash Terms

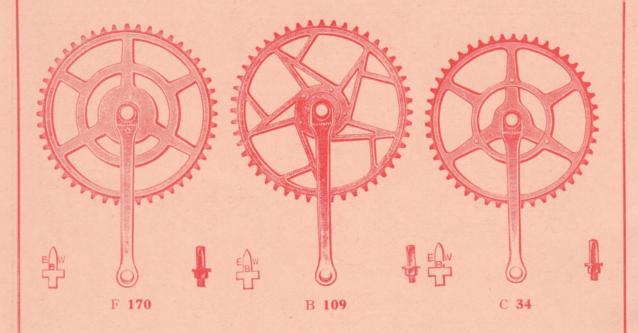
For approved accounts,  $2\frac{1}{2}\%$  discount if paid by the 10th of the month following date of invoice.





#### FLANGED SETS





MILLIAMS

NICLIAMS EN STATEMENTS

#### FLANGED SETS

A Standard WILLIAMS Flanged Set comprises a Patent Cold Forged Flanged Steel Chain Wheel, a pair of heat-treated Cranks with improved bevelled edges and two Cotters, polished, and well packed.

Standard Flanged Wheel Designs are F 27, F 170, B 100, B 109, C 28 and C 34. (See illustrations).

Standard Flanged Wheel Sizes are 44T, 46T, 48T and 52T, ½ in. pitch, ½ in. or 3 in. tooth.

Standard Crank Sizes are 61 in. and 7 in. Narrow (not gear case clearance) and 61 in and 7 in. Wide (gear Case clearance).

Designs C28 and C34 are supplied without inside Flange.

Séries Type Courant WILLIAMS, a rebord de Chaine.

Une Série Standard WILLIAMS areborde Chaine comprend une roue dentée en acier à rebord de chaîne patentée forgée à froid, une paire de manivelles inflexibles à bords bisautés, et deux calles, le tout poli, nickelé et bien emballé.

Les Modèles Type "Standard" à rebord sont, F 27, F 170, B 100, B 109, C 28 et C 34.

Les Dimensions des roues "Standard" à rebord sont, 44, 46, 48 et 52 dents, écartement des dents ½ in., épaisseur des dents ¼in. ou ½in.

Les Dimensions des Manivelles Courantes sont, 6½ in. ou 7in. de long Etroit (sans écartement pour carter), 6½ in. ou 7 in. de long Déporté (avec écartement pour carter).

#### WILLIAMS Standard

Garnituren mit Angewaltem Rand.

Eine WILLIAMS Standard Garnitur besteht aus einem patentierten Stahlkettenrad mit angewalztem Rand, einem Paar gehaerteter Kurbeln mit abgeschraegten Kanten und zwei Kurbelkeilen, poliert, vernickelt und gut verpackt. Standard Dessins sind, F 27, F 170, B 100, B 109, C 28 und C 34.

Standard Groessen, sind, 44, 46, 48 und 52 Zaehne, ½ in. Teilung × ½in. oder ¾ in.

Standard Kurbelgroessen sind, 6½ in. und 7 in. ohne Spielraum fuer Kettenkasten, und 6½ in. und 7 in. mit Spielraum fuer Kettenkasten.

Standard WILLIAMS Flanged

Modellen (Kettingweilen met

Een Standard WILLIAMS Flanged Stel bestaat uit een koud gesmeed stalen kettingwiel met rand, een paar geharde cranks met geslepen kanten en twee crankspieën, gepolyst, vernikkeld en goed verpakt.

Standard Flanged Modellen zyn F 27, F 170, B 100, B 109, C 28 en C 34.

Standard Flanged Afmetingen zyn 44 Tr. 46 T, 48 T, en 52 T, ½ in. tanden, ½ in. of ½ in. tanddikte.

Lengten van Standard Cranks zyn 6½ in. en 7 in. (Zonder ruimte voor Ketting-kast), 6½ in. en 7 in. (Met ruimte voor Kettingkast).

	Nickel Plated.	Black Enamell		Chromium Plated.
Fixed (F) Set complete	3/3	3/5		3/7
5-pin (B) Set complete	3/6	3/8		3/10
3-pin (C) Set complete	3/8	3/1	)	4/-
Fixed Wheel and R.H. Crank	2/-	2/2		2/4
5-pin " " "	2/4	2/6		~ 2/8
3-pin " " "	2/9	2/11		3/1
Left Hand Cranks	1/2	1/3		1/4
5-pin Cranks	1/6	1/7		1/8
3-pin Cranks	1/10	1/1	1	2/-
Cotters, per gross	15/-	18/6		18/6
Screws, per gross	4/9			6/9
Extra per Fluted Crank	6d.			7d.

NOTE.—Double Fluted Cranks or Oval Cranks can be supplied if desired, but notice will be required for delivery.



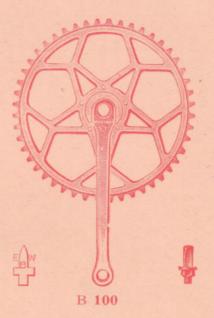






#### CARRIER SETS







#### CARRIER SETS

A Standard WILLIAMS Carrier Set comprises a Patent Cold Forged Flanged Steel Chain Wheel, a pair of extra heavy Bevelled Edge Cranks and two Cotters.

Standard Carrier Wheel Designs are F27 B100. (See illustrations).

Standard Carrier Wheel Sizes are 40, 44 and 48 teeth, ½in. pitch, 3in. tooth.

Standard Carrier Crank Sizes are 6½in. and 7in. Narrow (not gear case clearance) and 6½in. and 7in. Wide (gear case clearance.)

Note: Carrier Cranks are 50% stronger than Standard Cycle Cranks.

Carrier Chain Wheels can also be supplied with \$\frac{1}{2}\$ in. thick teeth.

Séries Courantes WILLIAMS pour Cycles de livraison.

Une Série Courante WILLIAMS pour Bicyclette de Livraison comprend: Une roue dentée en acier à rebord de chaîne patentée forgée à froid, une paire de manivelles inflexibles à bords bisautés, et deux calles. Le tout poli, nickelé et bien emballé

Les Modèles de Roues pour Bicyclettes de Livraison sont, F 27, B 100 (voir page ci-contre).

Les Dimensions des Roues sont, 40, 44 et 48 dents, écartés de ½", épaisseur ¾".

Les Dimensions des Manivelles Courantes pour Cycles de Livraison sont, 6½" et 7" Etroit (sans écartement pour carter). 6½" et 7" Déporté (avec écartement pour carter).

N.B.—Les manivelles des garnitures pour cycles de livraison sont 50% plus fort que les manivelles des séries ordinaires.

WILLIAMS Standard Garnituren fuer Lastfahrraeder.

Eine Standard Garnitur fuer Lastfahrraeder besteht aus einem patentierten Stahlkettenrad mit angewalztem Rand, einem Paar extraschweren Kurbeln mit abgeschraegten Kanten, und zwei Kurbelkeilen, poliert, vernickelt und gut verpackt.

Standard Dessins sind, F 27, B 100 (siehe Abbildungen).

Standard Kettenradgroessen sind, 40, 44 und 48 Zaehne, ½" Teilung und ¾" Zahn.

Standard Kurbelgroessen sind, 6½" und 7" ohne Spielraum fuer Kettenkasten und 6½" und 7" mit Spielraum fuer Kettenkasten.

Anmerkung.—Standard Kurbeln fuer Lastfahrraeder sind 50% staerker als diejenigen fuer gewoehnliche Fahrraeder.

Standard WILLIAMS Transport Modellen.

Een Standard WILLIAMS Transport Stel bestaat uit, een koud gesmeed stalen kettingwiel met rand, een paar extra zware cranks met geslepen rand en twee crankspieën. Gepolyst, vernikkeld en goed verpakt.

Standard Transport Kettingwiel Modellen zyn, F 27, B 100 (zie nevenstaande bladz).

Standard Transport Kettingwiel Afmetingen zyn, 40 T, 44 T en 48 T, ½" tanden ¾ tanddikte.

Lengten Standard Transport Cranks zyn,  $6\frac{1}{2}$ " en 7" (Zonder Kettingkastruimte.  $6\frac{1}{2}$ " en 7" (Met Kettingkastruimte).

Bemerking.—Standard Transport Cranks zyn 50% sterker dan standard rywiel cranks.

		Nickel Plated		Black Enamelled.	Chromium Plated.
Fixed (F) Set complete .		3/7		3/9	 3/11
		3/10		4/-	 4/2
		2/2		2/4	 2,6
5-pin Wheel and R.H. Crank .		2/6		2/8	2/10
5-pin Right Hand Crank only		1/8		1/9	 1/10
Left Hand Crank only		1/4	255	1/5	 1/6
Carrier Cotters, per gross .		16/-		19/6	
Screws, per gross		4/9		***	 6/9
Extra per Wheel or Set for ‡in. wid	th of tooth	1/-		***	 1/-





#### JOGGLED SETS



#### **JOGGLED SETS**

A Standard WILLIAMS Joggled Set comprises "Joggled" Steel Chain Wheel, a pair of heat-treated Cranks with improved bevelled edges and two Cotters.

Standard Joggled Wheel Designs are F85 and B85 (see illustrations).

Standard Joggled Wheel Sizes 44T, 46T, 48T, and 52T, 1 in. pitch, 1 in. tooth.

Standard Crank Sizes are 6½in. and 7in. Narrow (not gear case clearance) and 6½in. and 7in. Wide (gear case clearance.)

Séries WILLIAMS avec

Séries WILLIAMS avec Roue. Embouties.

Une série Standard avec rous emboutie WILLIAMS comprend une roue dentée emboutie, une pair de manivelles inflexibles à bords bisautés, et deux calles, le tout poil, mckelé et bien emballé.

Les Modèles Type Standard à roue emboutie sont, F 85 et B 85 (Voir page opposée).

Les Dimensions des Roues Embouties sont, 44, 46, 48 et 52 dents. Ecartement des dents ½". Epaisseur des dents

Les Dimensions des Manivelles Courantes sont: 6½" ou 7" de long Etroit (sans écartement pour carter). 6½" ou 7" de long Déporté (avec écartement pour carter).

Standard WILLIAMS Joggled Garnituren.

Eine Standard WILLIAMS
Joggled Garnitur besteht
aus einem "Joggled" Stahlkettenrad, einem Paar gehaerteter Kurbeln mit abgeschraegten Kanten, und zwei
Kurbelkeilen poliert, vernickelt
und gut verpackt.

Standard Dessins sind, F 85 und B 85 (Siehe Abbildungen).

Standard Groessen sind, 44, 46, 48 und 52 Zaehne ½" 46, 48 und 52 Z Teilung, ½ Zahndicke.

Standard Kurbelgroessen sind, 6½" und 7 ohn Spielraum fuer Kettenkasten und 6½" und 7" mit Spielraum fuer Ketten-

Standard WILLIAMS Joggled Modellen.

Een WILLIAMS Joggled Stel bestaat uit, een "Joggled" (d.i. gebogen) kettingwiel, een paar geharde cranks met geslepen kanten, en twee crank-spieën. Gepolyst, vernikkeld spieën. Gepoly en goed verpakt.

Standard Joggled Modellen zyn, F 85 en B 85 (zie bladz. hiernaast).

Standard Joggled Afmetingen zyn, 44 T, 46 T, 48 T en 52 T, ½" tanden, ‡" tanddikte.

Lengten der Cranks zyn, 64' en 7" (Zonder ruimte voor Kettingkast). 6½" en 7" (Met ruimte voor Kettingkast).

	Nickel Plated	Black Enamelled	Chromium Plated
Fixed (F) Set complete	 3/-	 3/2	 3/4
5-pin (B) Set complete	 3/3	 3/5	 3/7
Fixed Wheel and R.H. Crank	 1/10	 2/-	 2/2
5-pin Wheel and R.H. Crank	 2/1	 2/3	 2/5
5-pin Right Hand Crank	 1/6	 1/7	 1/8
Left Hand Crank	 1/2	 1/3	 1/4
Cotters, per gross	 15/-	 18/6	 18/6
Screws, per gross	 4/9		 6/9





#### JUVENILE SETS



WILLIAMS TOY SET









#### JUVENILE SETS

A Standard WILLIAMS Juvenile Set comprises a "Joggled" Steel Chain Wheel, a pair of Bevelled Edge Cranks and two Cotters.

The Standard Juvenile Wheel Design is F85 (see illustration).

Standard Juvenile Wheel Sizes are 36T and 40T, ½in. pitch, ½in. tooth.

Standard Juvenile Crank Sizes are  $4\frac{1}{2}$ in., 5in. and  $5\frac{1}{2}$ in. Narrow (not gear case clearance), and  $4\frac{1}{2}$ in., 5in. and  $5\frac{1}{2}$ in. Wide (gear case clearance.)

Séries Courantes WILLIAMS pour Enfants.

Une Série Gourante WILLIAMS pour Enfants comprend une roue dentée emboutie, une paire de manivelles inflexibles à bords bisautés, et deux calles, le tout poli, nickelé et bien emballé.

Le Modéle Courant pour Enfants est F 85 (voir page opposée).

Les Dimensions des Roues Embouties pour Enfants sont, 36 et 40 dents, écartement des dents ½", épaisseur des dents ½".

Les Dimensions des Manivelles Courantes pour Enfants, 4½", 5" et 5½" Etroit (sans écartement pour carter) 4½", 5" et 5½" Déporté (avec écartement pour carter).

WILLIAMS Standard
Garnituren fuer
Jugendfahrraeder.

Eine Standard Garnitur fuer Jugendfahrraeder, besteht uas einem "Joggled" Stahlkettenrad, einem Paar Kurbeln mit abgeschraegten Kanten, und zwei Kurbelkeilen, poliert, vernickelt und gut verpackt.

Das Standard Kettenrad-Dessin fuer Jugendfahrraeder ist F 85 (siehe Abbildung).

Die Standardgroessen sind 36 und 40 Zaehne, ½" Teilung und ½" Zahndicke.

Die Standard Kurbelgroessen sind, 4½", 5" und 5½" ohne Spielraum fuer Kettenkasten und 4½", 5" und 5½" mit Spielraum fuer Kettenkasten.

Standard WILLIAMS Kinder Modellen.

Een Standard WILLIAMS Kinder Stel bestaat uit een "Joggled" (d.i. gebogen) kettingwiel, een paar cranks met geslepen rand, en twee crankspieën. Gepolyst, vernikkeld en goed verpakt.

Het Standard Kinder Model is F 85 (zie bladz. hiernaast).

Afmeting Standard Kinder Kettingwiel, 36 T of 40 T  $\frac{1}{2}$ " tandem,  $\frac{1}{8}$ " tanddikte.

 $\begin{array}{ccccc} \textbf{Afmeting} & \textbf{Kinder} & \textbf{Cranks}, \\ 4\frac{1}{4}", & 5" & \text{en} & 5\frac{1}{2}" & (Zonder \\ \text{Kettingkastruimte}). & 4\frac{1}{2}", 5" & \text{en} \\ 5\frac{1}{2}" & (Met & \text{Kettingkastruimte}). \end{array}$ 

Nickel Plated.

Chromium Plated.

Set complete

2/10

3/2

#### WILLIAMS TOY SET

A Standard Toy Set comprises a Joggled Steel Chain Wheel, and a pair of Oval Cranks with rounded corners.

The Standard Toy Wheel Design F 748 (see illustration).

Standard Toy Wheel Sizes: 22T and 28T × ½in. pitch, ½in. tooth.

Non Standard Toy Wheel Size:  $32T \times \frac{1}{2}$ in. pitch,  $\frac{1}{8}$ in. tooth.

Standard Toy Cranks are: 4 in. long, narrow (not gearcase clearance) or wide (gearcase clearance).

Series Pour Jeux.

Une serie courante comprend une roue dentée emboutie, une paire de manivelles ovales avec angles ronds.

Dessin de Roue F 748 (voir illustration).

Largeur de Roue, 22 & 28 dents  $\frac{1}{2}$ "  $\times \frac{1}{4}$ ".

Longeur de Manivelles 4" sans ou avec écartement pour carter.

Spielgarnitur

Eine standard Spielgarnitur besteht aus; Einem "Joggled" Stahlkettenrad und einem Paar ovalen Kurbeln mit abgeschragten Kanten.

Normales Dessin: F748 (siehe Abbildung).

Normale Kettenradgroesse 22 & 28 Z ½ "Teilung ¾ "Zahndicke. Normale Spielkurbeln sind 4" Zoll lang mit oder ohne. Kettenkastenraum. Stellen voor Kinderrijwielen.

Een standard stel bestaat uit een doorgezet stalen tandwiel en een paar ovale eranks met ronde hoeken.

Het standard profiel F 748 voor kindertandwiel (zie afbeelding).

Standard maat van het tandwiel: 22 & 28 T×½"×½" Standard cranks voor kindercranks zijn 4" lang (géén ruimte voor kettingkast).

Prices on application

WILLIAMS W





#### DUREEL SETS







#### **DUREEL SETS** SUPER LIGHT RACER SET

A Standard WILLIAMS Dureel Set consists of a specially treated Duralumin 5 pin detachable chain wheel of suitable design.

A pair of extra light high tensile steel cranks  $6\frac{1}{2}$  in. long, with cotters. Chromium plated.

Standard wheel sizes: 44, 46, 48r. ½in. pitch × ½in. width of tooth.

Weight of 46T ½in. × ½in. wheel with 6½in. cranks = 1 lb. 4 oz.

#### Extra Léger "Dureel " Serie de Cours.

Une Serie Gourante WILLIAMS Dureel comprend: Une roue dentée en Duralumin traité par procède special; du type avec 5 vis et dessin choisi. Une paire manivelles d'acier de grande tension très légère chromé, 6½" de longeur, avec calles. Dimensions de Roues 44 46 et 48 dents ½ × ½".

Poids de 46T ½ × ½ roue avec 6½ manivelles 567 gram.

#### Extra Leichte "Dureel" Garnitur fuer Renner.

Dureel Garnitur besteht aus: Einem besonders bearbeitetem Duralumin Kettenrad geeignetes Dessins von 5 Shraubenbefestigunget y pe; Einem Paar extra leichte hochwertige verchromte Stahlkurbeln, mit Keilen.

Kettenradgroesse sind 44, 46 & 48 Zähne ½" Teilung ½" Zahndicke.

Kurbelneroesse Kurbelngroesse Kettenkastenraum. Gewicht einer 46T ½ ½" Dureelrad mit 6½ Kurbeln 567

#### Super Light Dureel Race Stel.

Een standaard WILLIAMS Dureel stel bestaat uit een speciaal behandeld afneembaar-Duralumin tandwiel van passend purannum tandwiel van passend profiel, en bevestidg met vijf boutjes. Een paar bizonder lichte cranks 6½" van groote trekvastheid met crankspieën chroom vernikkeld.

Standaard wielmaten: 44, 46 v 48 T. ½" steek × ½" tandbreedte.

Gewicht van een wicl 46 T.

1 × 1 met 6½" cranks 567
gram.

Complete Set	 	11/-
Chain Wheel only	 	8/9
Right Hand Crank only	 	2/6
Left Hand Crank only	 	2/-
Cotters, per pair	 	<b>6</b> d.
Screws	 	3d. per set.

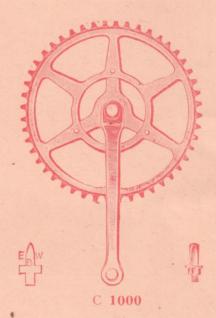






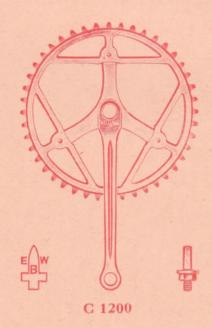
#### CLUB RACER SETS





#### WILLIAMS

RACER SETS









#### CLUB RACER SETS

A Standard WILLIAMS Club Racer Set consists of a Cold Forged Steel Chain Wheel of special light design, and without inside flange to suit narrow built

A pair of specially treated light weight Cranks with Cotters. Standard Wheel Sizes: 44, 46, or 48 teeth, Jin. pitch, Jin. wide. Non-Standard Wheel Sizes: 40 or 42 T.—3d. extra Cranks:  $6\frac{1}{2}$ in. or 7in. long, without Gear case Clearance. Weight of 46T  $\frac{1}{2}$ in.  $\times \frac{1}{8}$ in.  $6\frac{1}{2}$ in. B1100 or C.1000, 1 lb. 11 oz.

#### Series de Cours Club WILLIAMS.

Une Serie courante Cours Club comprend roue dentée en acier à rebord de chaine, forgé à froid, de dessin léger et sans rébord a la cote ganche. Une paire de manivelles légère trempée avec

calles.

Les Dimensions des Roues

Courantes 44 46 et 48 Dents,

L'' écartement, \( \frac{1}{2} \)'' épaisseur.

des Mani-Les Dimensions des Manivelles  $6\frac{1}{2}$ " ou 7" de long sans écartement pour carter. Poids de  $46\frac{1}{2} \times \frac{1}{8} 6\frac{1}{2}$ " B 1100 or C 1000 765 gram.

#### WILLIAMS Klub Renn Garnitur

Eine Standard WILLIAMS Klub Renn Garnitur besteht aus: Einem patent-ierten Stahlkettenrad in Klub eigenartiger leichter Aus-fuhrung ohne Innenrand; Einem Pear spezialbearbeiteten leichten Kurbeln mit Keilen.

leichten Kurbeln mit Keilen.

Normale Groessen sind 44,
46, od 48 Z ½" Teilung ½"
Zahndicke.

Normale Kurbelgroessen
sind 6½" und 7" ohne Kettenkastenraum.

Gewicht fuer 46 Z ½ × ½"
6½" B 1100 or C 1000 765 gram.

#### WILLIAMS Club Race-Stellen.

Een standaard WILLIAMS Club Race Stel bestaat uit een koud gesmeed stalen tandwiel van bizonder licht randwiel van bizonder licht profiel en zonder binnenrand, passend voor nauw gebouwde machines. Een paar speciaal behandelde cranks met crankspieen van licht gewicht.

Standaard wielmaten: 44, 46 of 48 T., ½" steek ½" tandwijdte.

wijdte.

Cranks 6½" of 7" lang, zonder ruimte voor kettingkast.

Gewicht van stel 46 T ½"×½" 6½ B 1100 or C 1000 765 gram.

	'Nickel B1100	Plated C1000	Chromius B1100	n Plated C1000
	Per	Set	Per S	Set
Complete Set	4/10	5/4	5/4	5/10
Chain Wheel only	2/-	2/-	2/2	2/2
Right Hand Crank only	2/-	2/4	2/2	2/6
Left Hand Crank only	1/8	1/8	1/10	1/10
Cotters, per pair	4d.	4d.	<b>5</b> d.	5d.
Screws, per set	1 ½ d.	1d.	3d.	2d.

#### WILLIAMS RACER SETS

A Standard WILLIAMS Racer Set consists of a Cold Forged Steel Chain Wheel of special light design, and without inside flange to suit narrow built machines. The wheel is bored to 4" diameter and designed to give extreme strength with minimum weight. The wheel can be removed without dismantling the crank from the axle or pedal.

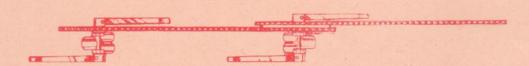
Standard Wheel Sizes: 44, 46, or 48 teeth 1/2 in. pitch 1/2 in. wide. Non Standard Wheel Size: 50 T.—3d. extra. Cranks: 63in. long without Gear case clearance. Weight of 46 T ½in. × ½in. 6¾in. Cranks 1 lb. 9 oz.

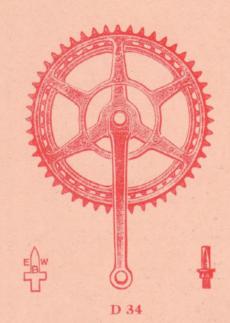
Complete Set	 		8/-
Chain Wheel only	 		3/-
Right Hand Crank only	 		3/6
Left Hand Crank only	 		2/6
Cotters, per pair	 		4d.
Screws	 	Total Control	3d. per set





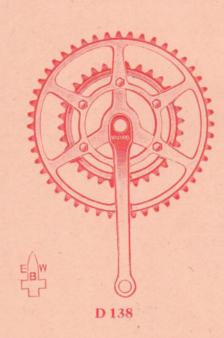
#### DIRECT DRIVE TANDEM SETS

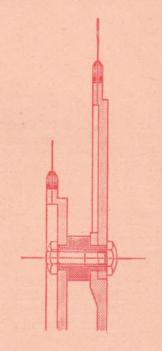






#### WILLIAMS DETACHABLE TANDEM SETS







#### DIRECT DRIVE TANDEM SETS

Consist of The Front Drive and Combination Gear Sets.

The former is a 3-pin detachable Cold Forged Flanged Chain Wheel with improved Bevelled Edge Cranks, and the latter comprises a 6-pin detachable Cold Forged Steel (inside and outside) Combination gear, together with a pair of specially treated, Bevelled Edge Cranks complete with Cotters. All Chain Wheels are specially cut to ensure both pairs of Cranks being parallel or in line.

Standard Combinations:  $42::44, 46, 48, \text{ or } 52 \times \frac{1}{2}\text{in.} \times \frac{1}{8}\text{in.}$  with  $6\frac{1}{2}\text{in.}$  or 7in. cranks  $44::46, 48, \text{ or } 52 \times \frac{1}{2}\text{in.} \times \frac{1}{8}\text{in.}$  with  $6\frac{1}{2}\text{in.}$  or 7in. cranks. Nickel Chromium Plated.

			TAICHCI	CHIUI	mum riated.
			Plated.	Black	k Enamelled
Complete Tandem Set		 	16/-		17/-6
Front Drive Set		 	5/3		6/-
Combination Set		 	11/6		12/6
Front Chain Wheel		 	1/9		2/-
Outside Combination G	ear	 	3/3		3/7
Inside Combination Ger	ar	 	4/6		4/10
Right Hand Crank		 	2/2		2/4
Left Hand Crank		 	1/5		1/7

#### WILLIAMS

#### Semi Detachable TANDEM SETS

Consist of the Front Drive and Combination Rear Set.

The former is a fixed type Cold Forged Flanged Chain Wheel with improved bevel edged cranks; the latter consists of a fixed type Cold Forged Flanged Inside Gear with Cranks and a 6 pin detachable Cold Forged Outside Gear which registers on the central boss of the inside gear to maintain true running.

The Chain Wheels are specially cut to ensure both pairs of Cranks being parallel or in

Cotters are included with complete sets.

Standard Combination: 42 or 48T × 1/2 in. × 1/3 in. with 61/2 in. or 7 in. Cranks.

Chromium Plated Nickel Plated Black Enamelled 12/6

Complete Tandem Set

.. 11/6

#### DETACHABLE TANDEM SETS

Consist of the Front Drive and Combination Rear Set

The former comprises a 3 pin detachable Cold Forged Chain Wheel with Bevelled Edge Cranks, and the latter 6 pin detachable Cold Forged Chain Wheels (inner and outer) Combination gear, together with a pair of specially treated Bevelled Edge Cranks. The inner gear is attached to the outer by means of pins and spacer blocks, the blocks being screwed in such a manner that both wheels are rigidly gripped by both pins and spacers.

Standard Sizes: Front and Inner 32, 38, 40, 42 Teeth  $\times \frac{1}{2}$ in.  $\times \frac{1}{8}$ in. Outer ... 44, 46, 48, 52 Teeth  $\times \frac{1}{2}$ in  $\times \frac{1}{8}$ in. with  $6\frac{1}{2}$ in. or 7in. Cranks.

		Nickel Plated			Chromium Plated		
Complete Tandem Set	 		9/6			10/6	
Front Chain Wheel	 		1/4			1/6	
Inner Chain Wheel	 		1/4			1/6	
Outer Chain Wheel	 		1/7			1/9	
Right Hand Crank	 		1/10			1/11	
Left Hand Crank	 		1/2			1/3	
Spacer Blocks	 		2d each.			2 dd, each	
Pins and Nuts	 	***	2d. ,,		***	2jd. ,,	

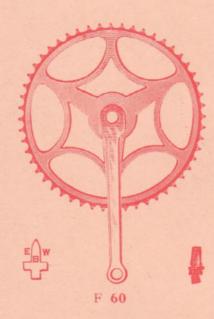
#### WILLIAMS

Cross Over Drive Tandem Sets can also be supplied if desired





#### NON-STANDARD SETS











#### NON-STANDARD SETS

The following list shows the various sizes we can supply, certain sizes of which we have in stock; but, owing to the innumerable combinations of Length of Cranks, Thickness, number and pitch of Teeth, they cannot be made in quantities for Stock like Standard Sets. They can be supplied in F (fixed), B (5 pin), C (3 pin) fastenings with Flanged Steel Chain Wheels, toughened Bevelled Edge Cranks,  $5\frac{1}{2}$ in.,  $6\frac{1}{2}$ in., or 7in. long, complete with Cotters.

Other Designs, and Sizes not in stock, can be supplied for Minimum Orders of 36 of each size.

#### FLANGED SETS COMPLETE

lin. pitch. lin. lin. lin.	$\frac{1}{2}$ in. pitch. $\frac{3}{8}$ in. $\frac{3}{16}$ in.		FLANGED WHEEL. Nickel Plated.	Cranks F Pattern (Not Detachable.)	Crank B Patt (5-pin Fi (Detacha	ern xing)	Cranks C Pattern (3-pin Fixing) (Detachable.)
18/19	36/38		1/2	 3/7 .	. 3/9		4/2
20	40		1/3	 3/8	3/1	0	4/3
21	42	1414	1/4	 3/9 .	. 3/1	1	4/4
22	44		1/5	 3/10	. 4/-		4 5
23	46		1/6	 3/11 .	. 4/1		4/6
24	48		1/7	 4/-	. 4/2		4/7
25	50		1/8	 4/1	. 4/3		4/8
26	52		1/9	 4/2	. 4/4		4/9
27	54		2/1	 4/6	. 4/8		5/1
28	56		2/7	 5/-	. 5/2		5/7
. 29	58		3/1	 5/6	5/8		6/1
30	60		3/8	 6/-	. 6/2		6/7
31	62		4/2	 6/6 .	. 6/8		7/1
32	64		4/9	 7/-	. 7/2		7/7

Extra for CHROMIUM PLATE: Up to 52 teeth or equivalent 4d. per set.

Over 52 teeth or equivalent 6d. per set.

Carrier Sets (Cranks 50% stronger than Cycle Cranks).

Price 6d. extra per set to above Non-Standard

Prices, for Non-Standard sizes.

Special Prices will be quoted on request for quantities of Non-Standard sizes.

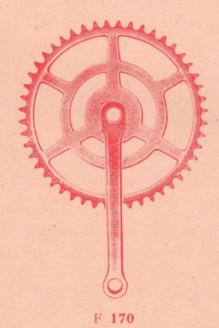




## UTILITY CHAIN WHEEL & CRANK SETS



F & B 100



### UTILITY CHAIN WHEEL & CRANK SETS

Standard Wheel Designs: 100 and 170 as illustrated.

Standard Wheel Sizes: 44T, 46T, and 48T  $\frac{1}{2}$ in. pitch,  $\frac{1}{8}$ in. tooth.

**Standard Crank Sizes:**  $6\frac{1}{2}$ in. and 7in. Narrow (not gearcase clearance) and  $6\frac{1}{2}$ in. and 7in. Wide (gearcase clearance).

Standard Juvenile Wheel Sizes: 36T and 40T. Joggled, Fixed type.

Standard Juvenile Crank Size:  $5\frac{1}{2}$ in. Narrow (Not gearcase clearance) and  $5\frac{1}{2}$ in. Wide (gearcase clearance).

Prices on Application.





#### FLANGED CHAIN WHEELS AND CRANKS

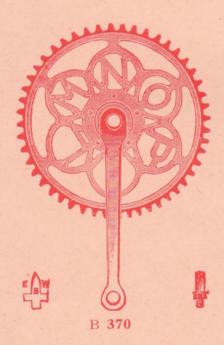
COMPLETE WITH COTTERS.

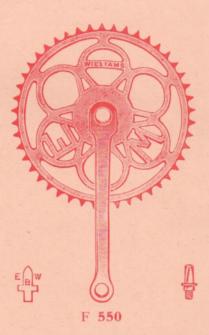
#### Letter Designs

Made in Flanged type with Fixed or Five-pin Fastening only.













#### FLANGED CHAIN WHEELS AND **CRANKS**

Complete with Cotters.

#### LETTER DESIGNS

Designs similar to illustrations can be supplied free of tool charges, with any combination be produced similar to Design No. F550, shewn opposite, in combination with any letters up to five in number.

Standard Prices are charged for these Sets when ordered in lots of not less than 100. (This quantity may be made up of not more than two Standard Sizes). The minimum quantity that can be accepted for making specially is 36 of one size, for which Non-Standard Prices will be charged.

WILLIAMS Roues Dentées a Rébord avec Manivelles a Rébord avec Manivelles et Calles Dessins Portant "Lettres."

Fabriqué en Types Fixe (F) et 5 Vis Detachable (B) seul. Dessins du type indiqué sont livrés sans frais supplementaires pour chaque combination de lettres jusqu'a six. Si on veut plus que six lettres le modèle peut se faire semblable au dessin illustré combine jusqu'a

Pour une commande de pas moins de 100 series le prix courant est compté mais ce nombre peut se faire en deux

dimensions normales.

La quantité minimum qui peut etre fabriquée est 36 d'une dimension et pour cette quantité prix Non-Courant seront prix facturès.

**WILLIAMS** Aufgewalzte und Keilen

Buchstaben Dessins.

Dessins wie oben abgebildet werden ohne Extrakosten fuer werden ohne Extrakosten fuer Stahzwerkzeuge geliefert, und zwar in jeder Zusammensetzung der Buchstaben bis zu sechs. Falls Dessins welche mehr als sechs Buchstahen enthalten, verlangt werden, so lassen sich dieselben in Ausfuhrung dieselben in Ausfuhrung ahnlich obiger Abbildung F 550 in Zusammensetzung von funf Buchstaben anfertige

Fuer Auftraegen von 100 Garniture dieser Type werden Normale Preise berechnet (Dieses Quantum darf nicht mehr als zwei Normale Groessen

Das Mindestquantum welches tuer Spezialanfertigung ange nommen wird betraegt 36 einer Groesse, wofuer Nicht Normalepreise berechnet

WILLIAMS tandwielen met rand en cranks, compleet met crankspieën.

Profiel met letters of naam wordt gemaakt in model met rand, bevestiging vastofmet vijf schroefjes.

Profielen gelijksoortig aan het bovenstaande, kunnen zonder berekening van gereedschapskosten worden geleverd met elke letterrombinatie (niet meer elke letterrombinatie (niet meer

elke lettercombinatie (niet meer dan zes letters). Indien méér dan zes letters worden verlangd, kan het woord worden gemaakt volgens profiel Nr. F. 550, als boven aangegeven in elke lettercombinatie, maar niet meer dan vijf letters.

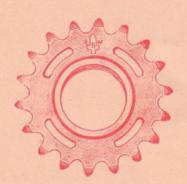
Wij berekenen standaard prijzen voor deze stellen, wanneer ze besteld worden in hoeveelhedenniet kleiner dan 100 stel. (Dit quantum mag bestaan uit niet meer dan twee standaardmaten). Het minimum quantum, dat kan worden geacoepteerd om speciaal aan te maken, is 36 stel van één bepaalde maat, waarvoor dan niet-standard prijzen moeten worden Cerekend.





#### DUREEL HUB COGS







Dureel Hub Cogs are made from a special Aluminium Alloy, and are supplied either Central or Offset in the following sizes :-

> $\frac{1}{2}$ in. pitch  $\times \frac{1}{8}$ in. wide. 13, 14, 15, 16, 17, 18, 19, 20 teeth.

The difference in weight between an 18T Steel and Dureel Cog is  $1\frac{1}{2}$  ozs.

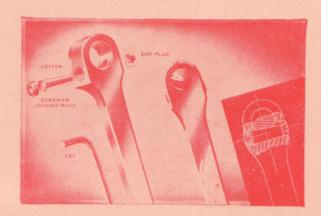
Price: 13T-18T .. .. 1/6 each 19T and 20T .. .. 1/9 "
Lock Rings .. .. 1/- "





## AMS E

#### PATENT FLUSH FITTING COTTERING

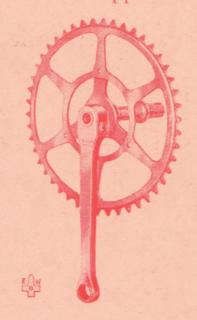


The illustration shows the general arrangement and details of construction of the **WILLIAMS** Patent Flush Fitting Cottering which can be supplied with all **WILLIAMS** sets.

Owing to the fine manufacturing limits and careful fitting required, sets delivered with this cottering will be supplied with correctly fitting axles, and arrangements have been made to supply axles made by the well known makers to the requisite limits.

Customers are requested to specify the make and type of axle they require when ordering.

Prices on Application.



WITTIVWS MITTIVE ME

SWYITTIME S

#### CRANK COTTER CARDS



**WILLIAMS'** Crank Cotters are made from a high grade toughened steel, packed in transparent envelopes and mounted on an attractive coloured showcard.

Twelve packets are attached to each card and the cotters can be supplied Nickel or Chromium Plated. If desired equal quantities Nickel and Chromium Plated can also be supplied.

Price: Nickel Plated ... ... 3/6 per card

Chromium ... 4/3 ,

Nickel and Chromium ... 3/10







We are also Makers of-

CYCLE FREE WHEEL RINGS
AND CENTRE FORGINGS.

MOTOR CYCLE REAR HUB SPROCKETS.

MOTOR CYCLE CLUTCH SPROCKETS.

GENERAL PURPOSE CHAIN WHEELS.

GEAR CUTTING AND ENGINEERS' CUT GEARS.

LIGHT LOAD BALL BEARINGS.

MILLING CUTTER GUARDS.

GENERAL PRESS WORK, including

Drawing up to 12in. deep × 15in. square.

Coining up to 8in. square and 1,500 tons load.

GENERAL MACHINING.

We shall be pleased to have your enquiries and to quote for your requirements.







Registered Trade Mark.

WILLIAMS

Registered Trade Mark.